

Snijtoleranties

Vlakheid en rechtheid zonder garantie

Plasma

| Dikte (mm) | | Afmetingen (mm) | | | Coniciteit |
|------------|----------------|------------------|-------------|----------|----------------------|
| | | ≤ 2000 | 2000 → 6000 | > 6000 | |
| | | Toleranties (mm) | | | |
| ≤ 60 | Buitendiameter | 0/+3 mm | 0/+5 mm | 0/+8 mm | 1 → 3 mm * per zijde |
| | Binnendiameter | -3 mm/0 | -5 mm/0 | -8 mm/0 | |
| > 60 | Buitendiameter | 0/+5 mm | 0/+8 mm | 0/+10 mm | 3 → 6 mm * per zijde |
| | Binnendiameter | -5 mm/0 | -8 mm/0 | -10 mm/0 | |

Waterstraal

| Dikte (mm) | Afmetingen (mm) | | | | | | | |
|------------|-----------------|------------------|-------------|----------|-------------|-----------|-----------|--|
| | ≤ 1000 | | 1001 → 3000 | | 3001 → 6000 | | > 6000 | |
| | | Snijkwaliteit | | | | | | |
| | | Basic (B) | Normal (N) | Fine (F) | B, N of F | B, N of F | B, N of F | |
| | | Toleranties (mm) | | | | | | |
| ≤ 5 | | ± 0,8 | ± 0,6 | ± 0,4 | ± 2,0 | ± 3,0 | ± 4,0 | |
| 6 → 15 | | ± 1,0 | ± 0,7 | ± 0,4 | ± 2,0 | ± 3,0 | ± 4,0 | |
| 16 → 40 * | | ± 1,5 | ± 1,0 | ± 0,5 | ± 2,0 | ± 3,0 | ± 4,0 | |
| 41 → 80 | | ± 2,0 | ± 1,5 | ± 1,0 | ± 2,0 | ± 3,0 | ± 4,0 | |
| > 80 | | Overeen te komen | | | | | | |

Coniciteit inbegrepen in de tolerantie = 0,2 mm per 10 mm dikte.

Zaagwerk

| Lengte (mm) | Toleranties (mm) | | |
|-----------------|------------------|-----------------------|-----------------------|
| | Op lengte | Op breedte ≤ 1 000 mm | Op breedte > 1 000 mm |
| ≤ 3000 | 0/+3 | 0/+2 | Minimum toleranties |
| > 3000 → ≤ 6000 | 0/+5 | 0/+2 | 0/+4 |
| > 6000 | 0/+8 | 0/+3 | |

Laser

Maximale afmetingen :

6000 × 2000 mm

| Dikte (mm) | Toleranties (mm) |
|-------------|------------------|
| ≤ 6 | -0,2/+0,2 |
| > 6 → 10 | -0,3/+0,3 |
| > 10 → ≤ 12 | -0,5/+0,5 |
| > 12 → ≤ 15 | -0,75/+0,75 |
| > 15 → ≤ 20 | -1/+1 |
| > 20 → ≤ 30 | -1,25/+1,25 |

* Indicatieve toleranties voor afmetingen < 200 mm.

Gelieve ons te contacteren voor bijzondere toleranties

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